

DC INVERTER MMA WELDER - WATERPROOF SERIES

Product description

- With good protection of under voltage, over voltage and over current, it makes the machine safe and reliable.
- Self-adaptive power switch, wide range from 110 Volt to 280 Volt for single phase and 280 Volt to 560 Volt for three phase.
- CC feature, with sable arc.
- Modular functional unit, which highly enhance machine reliability.
- Original imported New Generation IGBT, with high stability
- With advanced high efficiency inverter technique 30KHz, high working frequency, energy saving and environmental protection.
- Welding cable can be lengthened to 500 meters, and welding performance is stable.
- Effectively solved the problem of unstable power supply by using generator during outdoor work.
- Suitable for using acid electrode, basic electrode and high strength electrode.



AFROOT SERIES					
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Main Technical Parameters :	YUVA -200	YUV	A -207	YUVA - 300	YUVA -	350 D	YUVA -	380 T	YUVA - 400	YUVA - 500	
Rated input voltage (V)	AC 220 ± 10%	$AC220V \pm 10\%$	$380^*\mathrm{2P}\pm10\%$	AC 220 ± 10%	AC 220 ± 10%	380*2P ± 10%	AC 220 ± 10%	380*2P ± 10%	AC380V*3P ± 10%	AC380V±10%	
Input voltage range (V)	110-280V	120-	560V	110-280V	120-	560V	120-	560V	280-560V	280-560V	
Frequency (Hz)	50/60	50,	/60	50/60	50	60	50	60	50/60	50/60	
Rated input capacity ((KVA)	6.0	6	7.5	7.5	6	8.5	7	15	15	17	1
Rated input current (A)	27	23	13	34	27	22	32	27	27	32	1
Welding output voltage (V)	75	60	68	80	78	70	70	80	80	80	1
Safe no-load voltage (V)	13.5	13	.5	13.5	13	.5	1	3.5	13.5	13.5	
Duty cycle (%)	60% @180 A	60%	200A	60% @ 275 A		60%@300 A		60% @ 320 A	60% @ 400 A	60% 500A	1
	100% @120 A	100% 140A	100% 155A	100% @ 210 A	100% 200 A	100% 220 A	100% 220 A	100% 248 A	100% @ 320 A	100%385A	1
Current adusting range (A)	20-200 A	20-140A	20-200A	20-300 A	20-220 A	20-350 A	20-250 A	20-380 A	20-400 A	20-500A]
Voltage adjusting range (V)	20.8-24.4V	20.8-25.6	20.8-28	20.8-27.6V	20.8-26.4V	20.8-28.4V	20.8-30V	20.8-32.8V	20.8-32.8V	20.8-36V	
Efficiency (%)	85%	85%	85%	85%	8	5%	8	5%	85%	85%	
Insulation	F			F		F	F		F	F	
Case protection degree	IP23	IP	23	IP23		23	IP	23	IP21 S	IP21 S	1
Overall dimensions (mm)	280 x 90 x 260	350x 9	0x 260	350 x 172 x 290	350 x 1	72 x 290	465 x 2	20 x 365	465 x 220 x 365	465×220×365	
Weight (kg)	5	1	i	6.8		1.5	14	ł	17	18	
Suitable electrode rod (mm)	1.6/2.5/3.2	1.6/2	5/3.2	1.6/2.5/3.2/4.0	1.6/2.	5/3.2/4.0	1.6/2.5/3	.2/4.0/5.0	1.6/2.5/3.2/4.0/5.0	1.6/2.5/3.2/4.0/5.0	

REPLACEMENT

GUARANTEE

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area



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- With good protection of under voltage, over voltage and over current, it makes machine safe and reliable
- Pre-set precise digital voltage/current data, easy operation
- Double IGBT high power module, high working frequency, efficiency and energy saving
- High voltage slow wire feeding arc starting, no explode wire, removing tip ball at arc endir
- ◆ With CC/CV function, one machine with MIG/MMA/Lift TIG
- ◆ With 2T/4T working mode, convenient operation
- Indepent adjust arc ending data, easier operatio
- With three proof industry design, using life long, working stable and reliable in kinds of adverse circumstances.

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Main Technical Parameters :	YUVA:YMIG-300T		YUVA:YMIG-400		YUVA:YMIG-600	
	MIG	MMA	MIG	MMA	MIG	MMA
Rated input voltage (V)	AC380V(3P)	/220V±10%	AC415V±10%		AC415V±10%	
Frequency (Hz)	50	/60	50/60		50/60	
Rated input capacity (KVA)	8.7	9.8	14	15	24	26
Rated input current (A)	17/40	21/44	26	28	45	48
Safe no-load voltage (V)	60	60	63		78	
Rated output current (A)	3	00	400		600	
Duty cycle (%)	60%	60%	60%		60%	
Output current range (A)	60-300	15-300	60-400		60-600	
Output voltage range (V)	17-27.5	21-30.8	16-31.5 22.4-34		16-39	22.4-40
Insulation		F	F		F	
Case protection class	IP	215	IP21S		IP21S	
Overall Dimension (mm)	495×2	25×395	625×302×585		625×302×585	
Weight (kg)		17	28		31	
Welding thickness (mm)	0.6-	6mm	0.6-10mm		1.0-22mm	
Suitable wire	0.8	/1.0	0.8/1.0/1.2		1.0/1.2/1.6	
Wire feeding speed (m/min)	3	-19	3-24		3-24 3-24	
Flow rate (L/min)	5	-10	5-	15	8-25	



Main Technical Parameter	YUVA:K-YTIG-201			
main recinicar arameter	TIG	MMA		
Rated input voltage (V)	AC220V±10%			
Input voltage range (V)	110-280V			
Frequency (Hz)	50,	/60		
Rated input capacity (KVA)	5.1	6.5		
Rated input current (A)	21	30		
Safe no-load voltage (V)	65			
Dute and (94)		60% 200A		
Duty cycle (%)	100% 150 A	100% 150 A		
Output current range (A)	10-200A			
Output voltage range (V)	10.4V-16V	20.4V-26V		
Efficiency	85%			
Insulation	F			
Case protection class	IP21S			
Overall Dimension (mm)	350X172X290			
Weight (kg)	6.9			





Great-YUVA (K) K SERIES

Rated input voltage (V)	AC415V±10%
Frequency (Hz)	50/60Hz
Rated input capacity (KVA)	16.9KVA
Rated input current (A)	32.3A
Safe no-load voltage (V)	360V
Duty cycle (%)	60%
Working gas pressure (Mpa)	0.5-0.7
Case protection class	IP21
Arc starting	Non touch
Max. cutting thickness (mm)	<35mm
Overall Dimension (mm)	460×220×365
Weight (kg)	15

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